

SHOP EQUIPMENT

The following is a typical list of items that should be included in your shop equipment .

1. Welding table for arc welding frames. We have shown a sketch on DS-402 showing a 6'-0" (1828.8mm) X 8'-0" (2438.4mm) X 2'-10" (863.6mm) table made from "H" beams 6' (152.4mm) X 4' (101.6mm) X 1/4" (6.4mm).
2. Radial arm saw table for cutting stick material and mitering heads and jambs. We have shown a sketch on DS-403 showing a 16'-0" (4.88 meters) long table. The saw should be in the middle of the bench or table so miter can be made right or left with the 8'-0" (2.44 meters) bench or table on both sides.
3. Layout table for laying out special hardware cut outs such as flush bolts, deadlock strikes, etc. We have shown a sketch on DS-403 showing a 3'-10" (1168.4mm) X 8'-0" (2.44 meters) long X 3/8" (9.52mm) thick table top.
4. Typical stick material rack to hold all stick parts such as blank jambs, blank mullion, glazing bead, 4" face blank sections, etc. We have shown a sketch on DS-404. All racks typically should be 3'-0" (914.4mm) wide X minimum 10'-0" (3.05 meters) long and can be made from 5'-0" (1.52 meters) high to any height you desire.
5. Typical jamb rack to hold all hinge jambs, strike jambs, blank jambs 6'-8" (2,032 mm) 7'-0" (2,133mm) and stick material, if your shop area has a ceiling height over 11'-0" (3.35 meters). We have shown a sketch on DS-404 showing this rack.
6. Typical head rack to hold various jamb width and head sizes to be used. We have shown a sketch on DS-405 showing this rack.
7. Typical door rack for holding doors cartoned or un-cartoned in an upright position. We have shown a sketch on DS-405.

